

超硬2枚刃 AICrNコート 台形ランナーエンドミル



DRM Carbide Solid Daikei Runner EndMill



樹脂金型の流路（台形ランナー）加工に最適化された専用設計
通常のテーパードミルとしても幅広く使用可能な高い汎用性
独自の「ギャッシュ当て」形状で刃先の欠けを防ぎ、圧倒的な耐摩耗性と長寿命を実現

ion
AC

super
MG

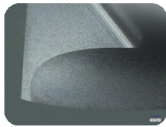
刃数
2

ねじれ角
30°

Shank
h6

N番号 N No.	コードNo. Code No.	先端径 DC	片角 BHTA	刃長 APMX	大径 DCX	全長 OAL	シャンク径 DCON
N009337	DRM D1x5°	1	5°	3	1.52	50	4
N009145	DRM D1x7°	1	7°	3	1.74	50	4
N009154	DRM D1x10°	1	10°	3	2.06	50	4
N009163	DRM D1x15°	1	15°	3	2.61	50	4
N009137	DRM D1.5x5°	1.5	5°	4	2.20	50	4
N009146	DRM D1.5x7°	1.5	7°	4	2.48	50	4
N009155	DRM D1.5x10°	1.5	10°	4	2.91	50	4
N009164	DRM D1.5x15°	1.5	15°	4	3.64	50	4
N009138	DRM D2x5°	2	5°	5	2.87	50	4
N009147	DRM D2x7°	2	7°	5	3.23	50	4
N009156	DRM D2x10°	2	10°	5	3.76	50	4
N009165	DRM D2x15°	2	15°	5	4.68	50	6
N009139	DRM D2.5x5°	2.5	5°	6	3.55	50	4
N009148	DRM D2.5x7°	2.5	7°	6	3.97	50	4
N009157	DRM D2.5x10°	2.5	10°	6	4.62	50	6
N009166	DRM D2.5x15°	2.5	15°	6	5.72	50	6
N009140	DRM D3x5°	3	5°	7	4.22	50	6
N009149	DRM D3x7°	3	7°	7	4.72	50	6
N009158	DRM D3x10°	3	10°	7	5.47	50	6
N009167	DRM D3x15°	3	15°	7	6.75	60	8
N009172	DRM D3x20°	3	20°	7	8.10	60	10
N009177	DRM D3x25°	3	25°	7	9.53	60	10
N009182	DRM D3x30°	3	30°	7	11.08	70	12
N009141	DRM D3.5x5°	3.5	5°	7	4.72	50	6
N009150	DRM D3.5x7°	3.5	7°	7	5.22	50	6
N009159	DRM D3.5x10°	3.5	10°	7	5.97	50	6

径許容差 Diameter Tolerance
-0.016 ~ -0.064



ギャッシュ当て 寸法:mm

N番号 N No.	コードNo. Code No.	先端径 DC	片角 BHTA	刃長 APMX	大径 DCX	全長 OAL	シャンク径 DCON
N009168	DRM D3.5x15°	3.5	15°	7	7.25	60	8
N009173	DRM D3.5x20°	3.5	20°	7	8.60	60	10
N009178	DRM D3.5x25°	3.5	25°	7	10.03	70	12
N009183	DRM D3.5x30°	3.5	30°	7	11.58	70	12
N009142	DRM D4x5°	4	5°	8	5.40	50	6
N009151	DRM D4x7°	4	7°	8	5.96	50	6
N009160	DRM D4x10°	4	10°	8	6.82	60	8
N009169	DRM D4x15°	4	15°	8	8.29	60	10
N009174	DRM D4x20°	4	20°	8	9.82	60	10
N009179	DRM D4x25°	4	25°	8	11.46	70	12
N009184	DRM D4x30°	4	30°	8	13.24	80	16
N009143	DRM D5x5°	5	5°	10	6.75	60	8
N009152	DRM D5x7°	5	7°	10	7.46	60	8
N009161	DRM D5x10°	5	10°	10	8.53	60	10
N009170	DRM D5x15°	5	15°	10	10.36	70	12
N009175	DRM D5x20°	5	20°	10	12.28	80	16
N009180	DRM D5x25°	5	25°	10	14.33	80	16
N009185	DRM D5x30°	5	30°	10	16.55	80	20
N009144	DRM D6x5°	6	5°	12	8.10	60	10
N009153	DRM D6x7°	6	7°	12	8.95	60	10
N009162	DRM D6x10°	6	10°	12	10.23	70	12
N009171	DRM D6x15°	6	15°	12	12.43	80	16
N009176	DRM D6x20°	6	20°	12	14.74	80	16
N009181	DRM D6x25°	6	25°	12	17.19	80	20
N009186	DRM D6x30°	6	30°	12	19.86	80	20

被削材対応表 Material Compatibility Table

炭素鋼 Carbon Steel	合金鋼 Alloy Steel	プリハードン鋼 Prehardened Steel	ステンレス鋼 Stainless Steel	アルミニウム合金 Aluminum Alloy
◎	◎	○	○	○